# **Bellows suction cup (round)**



SAB 22 NBR-60 M14x1.5-AG

Part no..:10.01.06.01655

https://www.schmalz.com/10.01.06.01655

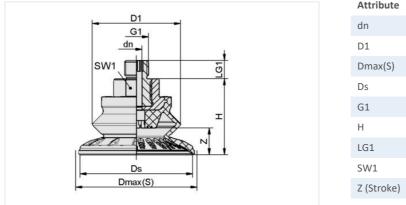
Home > Vacuum Technology for Automation > Vacuum Components > Vacuum Suction Cups > Suction Cups for Handling Sheet Metal > Bellows Suction Cups SAB (1.5 Folds) > SAB 22 NBR-60 M14x1.5-AG

### Bellows suction cup (round) for very dynamic handling of smooth and oily workpieces



Size: 22		
Suction cup material: Nitrile rubber NBR		
Material hardness [Shore A]: 60 Shore A		
Nipple material: Aluminum		
Connection: M14x1.5-AG		
Number of folds: 1.5		

### **Design Data**



 Attribute
 Value

 dn
 3.50 mm

 D1
 22 mm

 Dmax(S)
 24 mm

 Ds
 20.60 mm

 G1
 M14x1.5-M

 H
 25 mm

 LG1
 12 mm

 SW1
 16 mm

 Z (Stroke)
 5.80 mm

Note: Acceptable dimensional tolerances for elastomer parts concerning to DIN ISO 3302-1 M3

#### **Technical Data**

Attribute	Value
Suction force (-600mbar)	16 N
Pull-off force	24 N
Lateral force	18 N
Lateral force (oily surface)	6 N
Volume	2.48 cm <sup>3</sup>
Curve radius (min) (convex)	20 mm
Hose diameter (empf.) d	4 mm

# **Bellows suction cup (round)**



SAB 22 NBR-60 M14x1.5-AG

Part no..:10.01.06.01655

https://www.schmalz.com/10.01.06.01655

Size	22
Suction cup material	Nitrile rubber NBR
Material hardness [Shore A]	60 Shore A
Weight	7 g
Product family	SAB
Number of folds	1.50

Note: Suction force: The specified suction forces are theoretical values at a vacuum of -0.6 bar and with a dry, smooth and flat workpiece surface - they do not include a safety factor Lateral force: The specified lateral forces are values measured at a vacuum of -0.6 bar with a dry or oily, smooth, flat workpiece surface. Depending on the workpiece surface and its quality, the actual values may deviate from these values Hose diameter: The recommended hose diameter refers to a hose length of approx. 2 m