



Item No.	Description	Material	Dim./Standard	Weight
1	Flange nut	Fe		102.023.08
2	Shaft flange	Fe		4.10.04.3
3	Coupling key	AlSi 316Ti		101.008.33
4	Zinc anode	Zn		101.082.10
5	Screw connection	Al-80		93312025E
6	O-ring	NBR		102.026.39
7	Anode hatch	AlMg4.5Mn		101.181.01
8	Screw connection	Al-80		9338025E
9	Valve	AlSi 316	3/8"	102.290.10
10	Impeller	AlSi 329		4.10.007
11	Loading screw	Al-80		93310010
12	Zinc anode	Zn		9331006E
13	Trim nozzle	Al-80		3.75.114.11
14	End piece	PE		93312030D
15	Locking screw	Al-80		4.10.4.5
16	Impeller nut	Al-Bronze JH7-15		91680012
17	Steering nozzle	AlSi7Mg+16		4.50.016.11
18	Guide vane chamber	Al-80		4.10.010.04
19	Hex bolt	Al-80		93332005
20	Screw connection	Al-80		9338020H
21	Rubber bearing	AlSi 329		3.76.016.72
22	Locking screw	Al-80		4.10.013.01
23	Coupling key	AlSi 316Ti		99106016
24	O-ring	NBR		101.008.36
25	Shaft	AlSi 329		4.10.009.03
26	Screw connection	Al-80		9338025H
27	Zinc anode	Zn		101.082.30
28	Reversing cylinder	AlSi 316		101.170.36
29	Screw connection	Al-80		93312030E
30	Sealing	Garlock3100		101.189.03
31	Stud bolt	Al		93910050
32	Eye nut	Al		101.291.02
33	O-ring	NBR		91206012
34	Inspection hatch	AlSi7Mg		102.026.29
35	Rod coupling	AlSi 316		101.048.14
36	Reversing bucket/rod	AlSi 316		4.10.079.01
37	Zinc anode	Zn		102.081.20
38	Loading washer	AlSi 304		101.681.20
39	Hex nut	Al		934.20
40	Screw connection	Al-80		9312015A
41	Screw connection	Al-80		93310025H
42	Zinc anode	Zn		101.077.01
43	Reversing bucket	AlMg4.5Mn		4.10.068.02
44	Bearing bush	Wolf ZX-100		101.084.12
45	Screw connection	AlSi 329		9312090A
46	Steering rod	Al-80		4.10.080.02
47	Hex bolt	Al-80		93120075
48	Distance sleeve	AlSi 316		4.10.052.03
49	Impeller bush	Wolf ZX-100		101.051.42
50	Impeller housing	AlSi7Mg		4.10.004.01
51	Lock nut	AlSi 316		101.291.25
52	Screw connection	Al-80		9312010A
53	Lock nut	AlSi 329		101.106.25
54	Rod coupling	Al-80		9312065C
55	Screw connection	AlSi 316		101.083.20
56	Thread insert	AlSi 316		93312026
57	Thread insert	AlSi 316		102.026.76
58	Screw	NBR		4.10.044.01
59	Distance sleeve	AlSi 316		9120025E
60	Hex bolt	AlMg4.5Mn		4.10.265.01
61	Screw connection	Al-80		3.2H.108.01
62	Connecting cable	AlSi 16		4.10.210.35
63	Zinc anode	Zn		4.50.087.18
64	Tube extension	AlMg4.5Mn		4.10.001
65	Steering cylinder	AlSi 16		
66	Bearing housing	AlSi 16		
67	Inlet	AlSi 16		
68	Impeller	AlSi 329		
69	Cylinder rod coupling	AlSi 316		
70	Screw connection	Al-80		
71	O-ring	NBR		
72	Anode hatch	AlMg4.5Mn		
73	Screw connection	Al-80		
74	Tube extension	AlMg4.5Mn		
75	Sealing	Garlock3100		
76	Screw connection	Al-80		
77	Connecting cable	AlSi 16		
78	Zinc anode	Zn		
79	Tube extension	AlMg4.5Mn		
80	Steering cylinder	AlSi 16		
81	Bearing housing	AlSi 16		
82	Inlet	AlSi 16		
83	Impeller	AlSi 329		
84	Cylinder rod coupling	AlSi 316		
85	Screw connection	Al-80		
86	Thread insert	AlSi 316		
87	Thread insert	AlSi 316		

1 Part 2 - 428 883 81548 881 M1  
 2 Part 5 - 239193M1 - 4281 4281 M1 B11  
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